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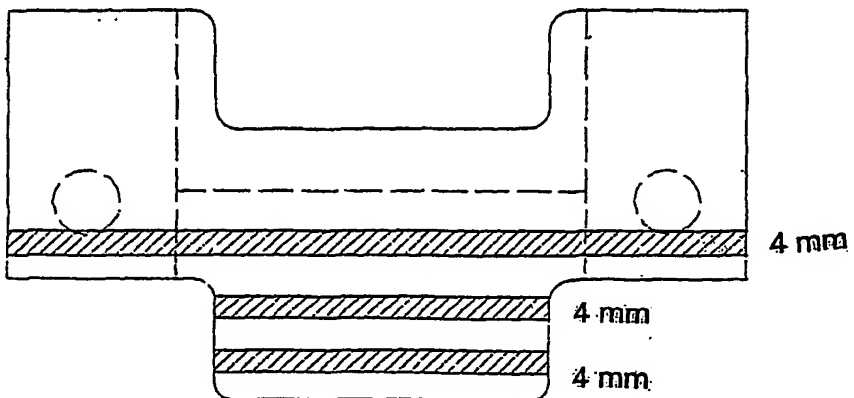
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(54) Title: METHOD FOR THE MANUFACTURE OF A HINGE-LID BOX



(57) Abstract: The invention is related to hinge-lid boxes or containers for cigarettes, cigars, pastilles, sweets and other goods. The invention relates to a method for the manufacture of said hinge-lid boxes, particularly to a method for attaching of the collar to the packet portion. The method comprises steps wherein and the collar is glued to the packet portion of the hinge-lid box by applying the glue as horizontal uniform glue lines on the blank of the collar and/or horizontally on the respective area of the blank of the box part, which the collar will be attached

to and the number of horizontal glue lines is at least two.

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